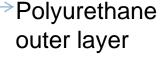


# POLYURETHANE (PU) MICROSPHERES & MICROCAPSULES

NCL Innovations: Solutions from CSIR India

## Technology

- A novel process for preparation of polyurethane microspheres of uniform shape and size
  - Narrow particle size distribution; Particle size ranging from 1 to 100 micron
  - $\square$  Molecular weight ranging from 200-2000; Yield  $\sim$  60-85%
- A process for the preparation of polyurethane microcapsules that can encapsulate any chemical of interest, that could be later released when required. For ex.:
  - Biocides
  - Pesticides
  - Anti-microbial agents
  - Disinfectants
  - Etc.





## **Applications**

- Paints, enamels and varnishes
- □ Thickeners in paints, cosmetics, oils, food and textiles
- Electrical insulating varnishes
- Auto brake lining
- Substitute for linseed oil (in manufacturing foundry core oil, which is used as a binder)
- Cement hardening agent
- Used in lamination industry (for reduced brittleness and improved flexibility)
- Adhesive
- Epoxy resins
- Rubber compounding resins



## **Market Potential**

- Indian paint industry:
  - Has been growing at 13% over the last five years
  - Predicted to grow by 15% annually over the next five years\*
- Asia Pacific paint market is expected to grow by 7.9% per year, and top demand over 20 million tons by  $2014^{**}$
- Powder coatings are increasingly being used to meet the needs of new markets/applications<sup>#</sup>
- The worldwide powder coating market in 2010 was \$ 2.5 billion<sup>^</sup>
- The market for anti-microbial coatings in the US has been projected to touch \$ 1 billion by the year 2015<sup>##</sup>
- The use of PU-based coatings in the above markets has been increasing steadily indicating significant market potential for these products.

<sup>##</sup>Global Industry Analysts, Inc. February 09, 2011 http://www.prweb.com/releases/anti\_microbial\_coatings/indoor\_air\_quality/prweb8121153.htm (viewed: 04/05/11



<sup>\*</sup>The Indian paint industry...Coatings World, May, 2008 by Parthasarathy Devaraj.

<sup>\*\*</sup>A Profile of the Asia-Pacific Paint Industry ,Coatings World, July 6, 2010. http://www.coatingsworld.com/contents/view/24989 (viewed: 03/05/11)

<sup>\*</sup>Powder coating: A global value chain perspective- L. Brun and R. Golini, Center on Globalization, Governance & Competitiveness Duke University.

<sup>^</sup> Powder Coatings Industry Solutions- An overview, http://www.malvern.com/ProcessEng/industries/powder\_coatings/overview.htm (viewed: 03/05/11)

#### Value

#### Microspheres

- Produces a film or coating of uniform thickness without defects or fat edges
- Narrow particle size distribution
- Superior appearance (smoothness, uniform coating thickness)

#### Microscapsules

- Can be used for administering various agents such as monocrotophos, pesticides, biocides etc.
- Can be used to deliver anti-microbial agents
- Reduce the environmental/mammalian toxicity otherwise caused
- Controlled Release by microcapsules extends the activity of the agent increases effective delivery, and longer life

## Technology Status, IP Status

- Demonstrated at lab scale
- Several patents granted
  - US
  - ■US 5814675
  - ■US <u>5859075</u>
  - ■US <u>5962003</u>
  - ■US <u>6123988</u>
  - ■US <u>6239213</u>
  - ■US <u>20060251688A1</u> (application)



## Links & References

- •A Profile of the Asia-Pacific Paint Industry ,IRL has published the ninth edition of A Profile of the Asia-Pacific Paint Industry.Published July 6, 2010 <a href="http://www.coatingsworld.com/contents/view/24989">http://www.coatingsworld.com/contents/view/24989</a> (viewed 03/05/11)
- •Antimicrobial coatings: Billion Dollar Bugs: Demand on the rise for antimicrobial coatings- By Tim Pennington, Editor Posted on 04/01/2011 <a href="http://www.ptonline.com/articles/antimicrobial-coatings-billion-dollar-bugs">http://www.ptonline.com/articles/antimicrobial-coatings-billion-dollar-bugs</a> (viewed-04/05/11)
- •Powder coating: A global value chain perspective- Luks Brun and Ruggero Golini, Center on Globalization, Governance & Competitiveness, Duke University.
- •US Anti-microbial Coatings Market to Reach US\$978.7 Million by 2015, A Report by Global Industry Analysts, Inc. San Jose, CA. (Vocus/PRWEB) February 09, 2011.

  <a href="http://www.prweb.com/releases/anti\_microbial\_coatings/indoor\_air\_quality/prweb8121153.htm">http://www.prweb.com/releases/anti\_microbial\_coatings/indoor\_air\_quality/prweb8121153.htm</a> (viewed 04/05/11)

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# Summary

Technology Summary	
Technology title	Polyurethane (PU) Microspheres and Microcapsules
Industry /sector	Specialty chemicals/Paints
Year of development	1998 onwards
Related patents (with links)	US <u>5814675</u> US <u>5859075</u> US <u>5962003</u> US <u>6123988</u> US <u>6239213</u> US <u>20060251688A1</u>
Technology readiness level	Demonstrated in lab scale
Licensing status	No current licenses/Ready to be licensed
Encumbrances	None
Availability	Yes

